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Technical Data Sheet

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COMPOUND#: EE98365B

Description: 65 durometer brown Viton™ F fluoroelastomer compound.

Application Temperatures: **High Temp:** 400° F (204° C)
Low Temp: Dynamic: 21.2°F (-6°C) Static: -2.2°F(-19°C)

Compound Information:

- **% Fluorine:** 70%
- **Cure System:** Bisphenol
- **Color:** Brown
- **Compounded for:** Transfer & compression molding.
- **Form** Slab, Strip or Calendered Sheet.
- **Storage** Preserves best when stored in a cool/dry environment. Rheometer retesting suggested @ 6 months.

Typical Rheological Properties:

Conditions: MDR .5 ARC 4 minutes @ 370° F (188° C) Per ASTM D-6204.

- **Min torque:** 1.08 **Inch/lbs.**
- **Max torque:** 17.77 **Inch/lbs.**
- **Scorch Ts1:** 1.05 **Minutes.**
- **Cure Tc90:** 2.27 **Minutes.**

Typical Physical Properties:

▪ Conditions: Press cured 15 minutes @ 350° F (177° C) and Post cured for 16 hours @ 480° F (250 °C).

- **Tensile Strength** (Per ASTM D-412): 1800 **PSI** (12.4 **MPa**)
- **100% Modulus** (Per ASTM D-412): 550 **PSI** (3.8 **MPa**)
- **Ultimate Elongation** (Per ASTM D-412): 250 **%**
- **Shore A Hardness** (Per ASTM D-2240): 65 **Pts.**
- **Specific Gravity** (Per ASTM D-297): 1.98 (**H2O=1**)
- **Compression Set** (Per ASTM D-395): N/A **%** CONDITIONS: 22 hrs@ 392 °F (200°C)

Compounded to Meet:

- **ASTM D-2000 Call out:** M2HK 610 A1-10, B38, C12, EF31, EO78, Z1
Z1=65+/- 5 DUROMETER SHORE "A".

This information is based on tests performed by Eagle Elastomer, Inc. and vendors that we believe are reliable. Your results may vary due to differences in equipment, test types or conditions. It is intended for persons having technical skill and at their own discretion or risk. You must evaluate and determine whether this compound is suitable for your intended application.

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AS9100 with ISO 9001
Approval Certificate Number: 95.072
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